

Work Order ID 75869***75869***

Page 1

Friday, November 18, 2011 10:28:01 AM

Item ID: K10111 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Saddle, Skidtube 206
Start Date: 11/1/2011 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 12/9/2011 Req'd Qty: 4.00 ***4*** Customer:

Reference:

Approvals: Process Plan: Date: 11-11-11 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| DSI 9583 | A |
| K10111 | B |

| | | |
|------------------|--|---------------|
| 100 | DOCUMENT CONTROL | 0.00 |
| *100* | | |
| DC | Memo | 0.00 |
| Document Control | Photocopy bluefile & type labels per PPP FOR D206-642-111 CHG007 FOR D206-642-113 CHG002 | K10111 CHG003 |

| | | |
|--------------|----------|------|
| 110 | Pick Kit | 0.00 |
| *110* | | |
| Packaging | Memo | 0.00 |
| Packaging | | |

W 12-02-21 (4)
HJ BSMUS 12-2-16 (4)
12/2/16 (4)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Friday, November 18, 2011 10:28:06 AM

Work Order ID: 75869

75869

Parent Item: K10111

K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP : F01.11.08 Revised Step 5 and Added Inspection Level

21SM

IPP REV:G

11.09.23 PER REV.B DD VERF:EC

IPP REV:H 11.11.14

AS PER DSI9583 DD VERF:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|-------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-----------------|--------------|---------------|----------------|--------|
| AN5-10A *AN5-10A* Bolt | | Purchased | No | | | | Each | 872.0000 | ** | 16 | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | ST337 | | | 872 | | | | | | |
| | | | | 116704 | | | 11 | | | | | | |
| | | | | 118191 | | | 59 | | | | | | |
| | | | | 119547 | | | 802 | | | | | | |
| AN5-11A *AN5-11A* Bolt | | Purchased | No | | | | Each | 1,599.000 | ** | 16 | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | ST337 | | | 21 | | | | | | |
| | | | | 117313 | | | 2 | | | | | | |
| | | | | 118191 | | | 19 | | | | | | |
| | | | | ST518 | | | 1578 | | | | | | |
| | | | | 119512 | | | 1578 | | | | | | |
| AN3-41A *AN3-41A* Bolt | | Purchased | No | | | 110 | Each | 1,655.000 | ** | 32 | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | st510 | | | 1655 | | | | | | |
| | | | | 119042 | | | 1655 | | | | | | |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Friday, November 18, 2011 10:28:06 AM

Work Order ID: 75869

75869

Parent Item: K10111

K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

AN4-6A
AN4-6A
Bolt

Purchased No

110 Each 5,062.000 12 48

**

Location

Loc Qty

Loc Code

ST356

62

119127

62

ST516

5000

119017

5000

Purchased No

110 Each 489.0000 1 48

**

AN4C5A
AN4C5A
BOLT

Location

Loc Qty

Loc Code

FP-B

49

112243

49

ST355

440

112243

340

119017

100

Purchased No

110 Each 511.0000 2 8

**

AN6-44A
AN6-44A
Bolt

Location

Loc Qty

Loc Code

ST343

7

119127

7

st510

504

119036

504

Manufactured No

110 Each 1.0000 1 4

**

D206-651-041
D206-651-041
206A/B GHW

Location

Loc Qty

Loc Code

FG125

1

74002

1

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Shop Packet Print

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Friday, November 18, 2011 10:28:06 AM

Work Order ID: 75869

75869

Parent Item: K10111

K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

D2652

Manufactured No

110 Each

743.0000 16 64

D2652

Bushing

**

B7634

Location

Loc Qty

Loc Code

| | | |
|-------|-----|--|
| FG | 44 | |
| 31985 | 44 | |
| ST019 | 699 | |
| 73835 | 579 | |
| 73836 | 120 | |

D2661-I

Manufactured No

110 Each

18.0000 2 8

D2661-1

Saddle, LH Fwd Aft Out 206

**

B78135

Location

Loc Qty

Loc Code

| | | |
|-------|----|--|
| MEZZ | 5 | |
| 64559 | 5 | |
| ST435 | 13 | |
| 73838 | 10 | |
| 73841 | 1 | |
| 76516 | 2 | |

B79193

D2662-I

Manufactured No

110 Each

20.0000 2 8

D2662-1

Saddle, LH In 206

**

B78152

Location

Loc Qty

Loc Code

| | | |
|-------|----|--|
| ST435 | 10 | |
| 73846 | 1 | |
| 74479 | 9 | |
| ST476 | 10 | |
| 74481 | 10 | |

B79204

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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| | | | | | | | |

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Friday, November 18, 2011 10:28:06 AM

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75869

Parent Item: K10111

K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

D2712

Manufactured No

110

Each

2,551.000

10

40

**

D2712

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

2501

71160

1

73837

500

76065

2000

D2884

Manufactured No

110

Each

100.0000

2

8

**

D2884

Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29453

10

ST025

90

73823

90

D2885

Manufactured No

110

Each

126.0000

2

8

**

D2885

Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29199

10

ST025

116

73824

116

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

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Picklist Print

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Friday, November 18, 2011 10:28:06 AM

Work Order ID: 75869

75869

Parent Item: K10111

K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

D3413-1

Manufactured No

110

Each

94.0000

1

4

**

B779410

D3413-1

Ring

Location

Loc Qty

Loc Code

ST368

2

73821

2

ST420

2

66387

1

70773

1

ST469

88

73822

88

ST473

2

71041

2

MS21042L3

Purchased No

110

Each

8,753.000

8

32

**

12/2/15

42

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST300

255

117441

16

117885

35

118451

5

118927

199

ST516

6000

119017

6000

ST518

2498

119075

2498

32

Dart Aerospace Ltd

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|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Friday, November 18, 2011 10:28:06 AM

Work Order ID: 75869

75869

Parent Item: K10111

K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

11,450.00

12

48

MS21042I 4

Nut

**

Location

Loc Qty

Loc Code

ST300

558

117441

51

117601

374

118451

133

ST516

5892

119017

5892

ST518

5000

119075

5000

MS21042L6

Purchased

No

110

Each

1,484.000

(2)

8

MS21042I 6

Nut

**

Location

Loc Qty

Loc Code

ST300

484

117677

25

118384

5

118927

48

118968

406

ST518

1000

119075

1000

NAS1149C0463R

Purchased

No

110

Each

1,379.000

1

4

NAS1149C0463R

Washer

**

Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

1378

117735

378

119097

1000

Friday, November 18, 2011 10:28:06 AM

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Picklist Print

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Friday, November 18, 2011 10:28:06 AM

Work Order ID: 75869

75869

Parent Item: K10111

K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Purchased

No

110

Each

4,434.000

8

32

NAS1149D0363.I

Washer

**

M120308 \$

Location

Loc Qty

Loc Code

ST019

16

117505

16

ST295

3000

119537

3000

ST298

1418

117601

148

118077

1

118612

55

118968

1214

NAS1149D0463J

Purchased

No

110

Each

12,582.00

24

96

NAS1149D0463.I

Washer

**

12/2/11 sk 4

Location

Loc Qty

Loc Code

ST019

25

118179

25

ST298

299

116025

16

116805

0

117291

1

117460

2

118179

17

118384

249

118612

3

119042

11

ST407

12258

119075

10000

119097

2258

96

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

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Friday, November 18, 2011 10:28:06 AM

Work Order ID: 75869

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Parent Item: K10111

K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0563J

Purchased

No

110

Each

5,121.000

8

32

**

NAS1149D0563.I

Washer

Location

Loc Qty

Loc Code

ST296

2000

119546

2000

ST298

3121

118206

2121

118614

1000

110

Each

2,598.000

4

16

**

NAS1149D0663J

Purchased

No

NAS1149D0663.I

Washer

Location

Loc Qty

Loc Code

ST407

2598

119075

2598

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-642 REV. O AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 4

REF FAA STC: SA00475SE

REF CANADIAN STC: SH98-4

REF EASA STC: EASA.IM.R.S.01320

PROCEDURE:

FOR D206-642-113/-114 SKIDTUBE INSTALLATION KITS, IT HAS BEEN DETERMINED THAT AN5-10A (FWD) AND AN5-11A (AFT) BOLTS ARE MORE APPROPRIATE BOLT LENGTHS FOR ATTACHING THE SKIDTUBES TO THE CROSSTUBES THAN THE AN5-7A BOLTS PREVIOUSLY PROVIDED IN THE KITS.

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)
32.12 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

| ITEM | QTY. -113 | QTY. -114 | PART NUMBER | DESCRIPTION |
|------|--------------|--------------|--------------|---------------------------|
| | | | D206-642-113 | SKIDTUBE INSTALLATION, LH |
| | | | D206-642-114 | SKIDTUBE INSTALLATION, RH |

IS:

| | | | | |
|----|---|---|---------|------|
| 13 | 4 | 4 | AN5-10A | BOLT |
| 14 | 4 | 4 | AN5-11A | BOLT |

WAS:

| | | | | |
|----|---|---|--------|------|
| 13 | 4 | 4 | AN5-7A | BOLT |
| 14 | 4 | 4 | AN5-7A | BOLT |

FOR FURTHER DETAILS REFER TO PAGE 22, DETAIL A OF IIN-D206-642 REV. O, OR PAGE 30, DETAIL A OF ICA-D206-642 REV. 4.

| | | | |
|------------|-------------|--|--------------|
| A | NEW ISSUE | AJS | 11.11.02 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | AJS | DART AEROSPACE USA, INC | |
| DRAWN | AJS | KENT, WA | |
| CHECKED | <i>q</i> | DRAWING NO. | REV. A |
| MFG. APPR. | N/A | DSI 9583 | SHEET 1 OF 1 |
| APPROVED | <i>140</i> | TITLE | SCALE |
| DE APPR. | <i>14</i> | BOLT SUBSTITUTION | NTS |
| DATE | 11.11.02 | <small>COPYRIGHT © 2011 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

| ITEM | QTY -113 | QTY -114 | QTY -151 | QTY -149 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|-------------|---------------|---|
| | X | | | | D206-642-113 | SKIDTUBE INSTALLATION, LH |
| | | X | | | D206-642-114 | SKIDTUBE INSTALLATION, RH |
| | 1 | 1 | X | | D206-642-151 | SKIDTUBE |
| | | | | X | D206-642-149 | RUN-ON LANDING WEARPLATE KIT |
| | 1 | 1 | | | D206-651-041 | * 206 GHW ADAPTER ⁽²⁾ |
| 1 | | | 1 | | D3804-041 | SKIDTUBE ASSEMBLY |
| 2A | | | 6 | | D2651-1 | * PLUG ⁽¹⁾ |
| 2B | | | 6 | | D2651-3 | * O-RING ⁽¹⁾ |
| 3 | | | 1 | | D2646 | * AFT CAP ⁽¹⁾ |
| 4 | | | 2 | | MS27039-1-08 | * SCREW ⁽¹⁾ |
| 5 | | | 2 | | NAS1149D0332J | * WASHER ⁽¹⁾ (OR AN960JD10L) |
| 6 | 1 | | | | D2661-1 | SADDLE, FWD OUT, LH |
| 6 | | 1 | | | D2661-2 | SADDLE, FWD OUT, RH |
| 7 | 1 | | | | D2662-1 | SADDLE, FWD IN, LH |
| 7 | | 1 | | | D2662-2 | SADDLE, FWD IN, RH |
| 8 | 1 | | | | D2661-1 | SADDLE, AFT OUT, LH |
| 8 | | 1 | | | D2661-2 | SADDLE, AFT OUT, RH |
| 9 | 1 | | | | D2662-1 | SADDLE, AFT IN, LH |
| 9 | | 1 | | | D2662-2 | SADDLE, AFT IN, RH |
| 10 | 8 | 8 | | | AN3-41A | BOLT |
| 11 | 16 | 16 | | | D2652 | BUSHING |
| 12A | 8 | 8 | | | MS21042-3 | NUT (OR MS21042L3) |
| 12B | 8 | 8 | | | NAS1149D0363J | WASHER (OR AN960JD10) |
| 13 | 4 | 4 | | | AN5-7A | BOLT |
| 14 | 4 | 4 | | | AN5-7A | BOLT |
| 15 | 8 | 8 | | | NAS1149D0563J | WASHER (OR AN960JD516) |
| 16 | 12 | 12 | | | AN4-6A | BOLT |
| 17 | 24 | 24 | | | NAS1149D0463J | WASHER (OR AN960JD416) |
| 18 | 12 | 12 | | | MS21042-4 | NUT (OR MS21042L4) |
| 20A | | | 1 | 1 | D3805-041 | FWD WEARPLATE ASSY |
| 21A | | | 1 | 1 | D3807-1 | * GASKET ⁽³⁾ |
| 22A | | | 1 | 1 | D3805-045 | AFT WEARPLATE ASSY |
| 23A | | | 1 | 1 | D3807-5 | * GASKET ⁽⁴⁾ |
| 26A | | | 7 | 7 | AN3-36A | BOLT |
| 26B | | | 7 | 7 | NAS1149D0363J | WASHER (OR AN960JD10) |
| 26C | | | 7 | 7 | MS21042-3 | NUT (OR MS21042L3) |
| 26D | | | 14 | 14 | D3873-1 | BUSHING |
| 27 | | | | 2 | D2649 | SPACER |
| 28 | 2 | 2 | | | AN6-44A | BOLT |
| 29A | 2 | 2 | | | MS21042-6 | NUT (OR MS21042L6) |
| 29B | 4 | 4 | | | NAS1149D0663J | WASHER (OR AN960JD616) |
| 34 | 1 | 1 | | | AN4C5A | BOLT |
| 35 | 1 | 1 | 1 | | NAS1149C0463R | WASHER (OR AN960C416) |
| 36 | 1 | 1 | | | D3413-1 | RING |
| 37 | 10 | 10 | | | D2712 | SET SCREW |
| 38 | 2 | 2 | | | D2884 | SPACER |
| 39 | 2 | 2 | | | D2885 | SPACER |

- NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
 (2) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
 (3) DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE
 (4) DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

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